

CLAIMS

1. A ceramic porous body including a plurality of pores formed in a substrate made of a ceramic at a specified porosity; the substrate having predetermined end faces; and the pores connecting through the end faces of the substrate to each other and having branches,

wherein when a cross-sectional plane image of the substrate cut along a predetermined plane is binarized by image analysis to distinguish a specified pore part derived from the pores from a specified non-pore part derived from the substrate, and a center line passing a central part of the pore part is drawn on the distinguished image,

the porosity (ϵ (%)), a mean width (D_p (μm)) of the pore part represented by a mean value of a distance, between outlines specifying the pore part and facing each other, perpendicular to the center line, a mean length (L (μm)) of the pore part represented by a mean value of a length of the center line between adjacent branch points among a plurality of specified branch points derived from the center line and a length of the center line between an end of the center line and the branch point adjacent to the end of the center line, and a mean pore size (D_H (μm)) satisfy relations of the following equations (1) and (2):

$$200 \leq \epsilon \times (D_p/2)^2/L \dots (1); \text{ and}$$

$$L \leq D_H/2 \dots (2).$$

2. The ceramic porous body according to claim 1,

wherein the permeability is $5 \times 10^{-12} \text{ m}^2$ or more.

3. The ceramic porous body according to claim 1,
wherein the permeability is $1 \times 10^{-11} \text{ m}^2$ or more.

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4. The ceramic porous body according to any one of
claims 1 to 3, wherein the ceramic includes at least one
type selected from the group consisting of alumina, mullite,
cordierite, silicon nitride, and silicon carbide.

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5. The ceramic porous body according to any one of
claims 1 to 4, wherein a four-point bending strength is 10
MPa or more.

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6. An evaluation method capable of clarifying
superiority/inferiority of a permeability of a ceramic
porous body as a member constituting a diesel particulate
filter, and a factor for the superiority/inferiority of the
permeability, the ceramic porous body including a plurality
of pores formed in a substrate made of a ceramic at a
specified porosity; the substrate having predetermined end
faces: the pores connecting through the end faces of the
substrate to each other and having branches,

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wherein in a case where a cross-sectional plane
image of the substrate obtained by cutting the ceramic
porous body along a predetermined plane is binarized by
image analysis to thereby distinguish a specified pore part

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derived from the pores from a specified non-pore part
derived from the substrate, and a center line passing a
central part of the pore part is drawn on the distinguished
image,

5 when the porosity (ϵ (%)), a mean width (D_p (μm)) of
the pore part represented by a mean value of a distance,
between outlines specifying the pore part and facing each
other, perpendicular to the center line, a mean length (L
(μm)) of the pore part represented by a mean value of a
10 length of the center line between adjacent branch points
among a plurality of specified branch points derived from
the center line and a length of the center line between an
end of the center line and the branch point adjacent to the
end of the center line, and a mean pore size (D_H (μm))
15 satisfy relations of the following equations (1) and (2),
it is judged that the ceramic porous body has a superior
permeability and a superior pore shape as the member
constituting the diesel particulate filter:

$$200 \leq \epsilon \times (D_p/2)^2/L \dots (1); \text{ and}$$

20 $L \leq D_H/2 \dots (2).$